

Date: Wednesday, 12/13/2006 8:18:08 AM  
 User: Chantal Lavoie

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: O-RING		
Job Number	: 29908					
Estimate Number	: 11809					
P.O. Number	: N/A		Part Number	: D25943		
This Issue	: 12/13/2006 S.O. No. : N/A		Drawing Number	: D2594 REV C		
Prsht Rev.	: NC		Project Number	: N/A		
First Issue	: N/A		Drawing Revision	: G		
Previous Run	: 27168		Material	: P/M		
Written By	: <u>  </u>		Due Date	: 12/13/2006 Qty: 5,000 Um: Each		
Checked & Approved By	: <u>  </u>					
Comment	: Est. B 04.06.08 Rerformat; Added Powder Coat KJ/JLM est C 06.12.11 ecn 836 EC					

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PG	PURCHASING
		 <b>Comment:</b> PURCHASING Issue P/O: <u>1306</u> <i>c206/05/29</i> Purchase as per Dwg D2594 Possible P/N: Parker 2-011 Material release note is required 
2.0	MS28775011	O-Ring
		 <b>Comment:</b> Qty.: 1.0000 Each(s)/Unit Total : 5000.0000 Each(s) O-Ring
3.0	PACKAGING 1	PACKAGING RESOURCE #1
		 <b>Comment:</b> PACKAGING RESOURCE #1 Recieve & Inspect for Transit Damage Ensure Material Release Note is attached 
4.0	QC6	DIMENSIONAL CHECK
		 <b>Comment:</b> DIMENSIONAL CHECK <i>10/12/18 5000 QSP05</i>
5.0	PACKAGING 1	PACKAGING RESOURCE #1
		 <b>Comment:</b> PACKAGING RESOURCE #1 Identify and Stock Location: <u>1-1000-1000</u> <i>10/12/18 QSP05</i>

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: O-RING

Job Number: 29908

Part Number: D25943

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



3883

Comment: FINAL INSPECTION/W/O RELEASE

206/12/19

Job Completion



Completion

**DART**

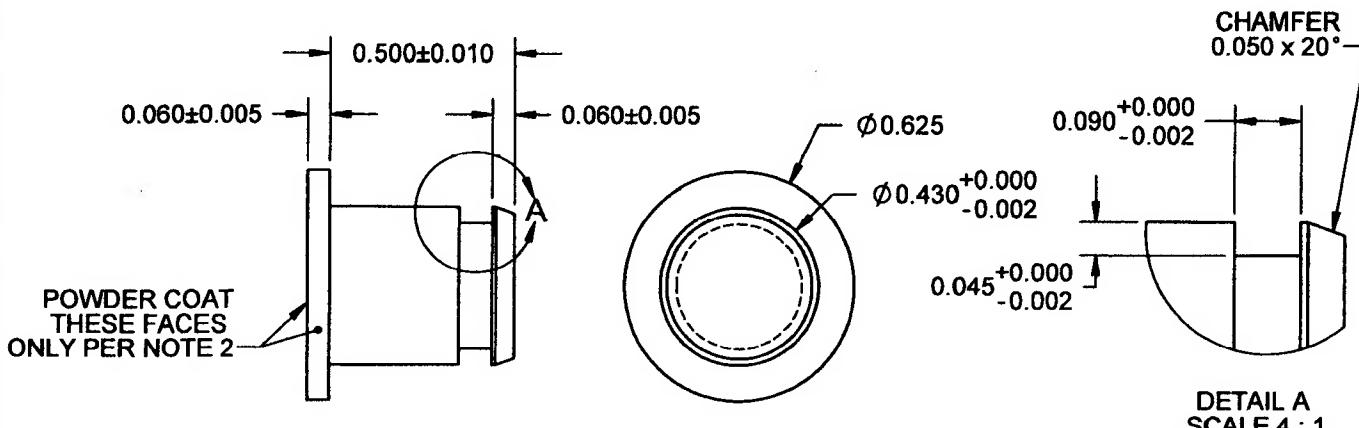
C:\061213\W\0 29708

DESIGN <i>CH</i>	DRAWN BY <i>CB</i>	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA		
CHECKED <i>CE</i>	APPROVED <i>CH</i>	DRAWING NO. D2594	REV. C	SHEET 1 OF 1
DATE 06.11.20		TITLE PLUG	SCALE 2:1	

RELEASED

06.11.28

REV	DATE	DESCRIPTION
A	96.09.16	NEW ISSUE
B	97.03.15	ADD GROOVE AND O-RING
C	06.11.20	ADD PWDR COAT; ADD MS P/N TO D2594-3; ADD AMS SPECS; ADD TOLERANCE NOTE

**D2594-1 PLUG****D2594-1 PLUG NOTES:**

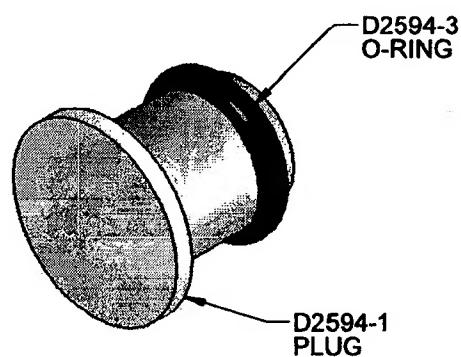
- 1) MATERIAL: ALUMINUM 5052-H32 ROUND BAR PER QQ-A-225/7 (REF DART SPEC M5052H32R) OR ALUMINUM 6061-T6/T651/T6510/T6511/T62 ROUND BAR PER QQ-A-225/8 OR QQ-A-200/8 OR AMS 4117/4128/4115/4116/4160 (REF DART SPEC M6061T6R)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1  
POWDER COAT SPECIFIED FACES WHITE GLOSS (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 5) BREAK ALL SHARP EDGES TO 0.010 MAX

**D2594-3 O-RING NOTES:**

- 1) 5/16 ID, 7/16 OD, 1/16 WIDTH
- 2) POSSIBLE SUPPLIER P/N: PARKER 2-011 OR MS28775-011

**PARTS LIST:**

QTY	P/N	DESCRIPTION
X	D2594	PLUG ASSEMBLY
1	D2594-1	PLUG
1	D2594-3	O-RING

**D2594 PLUG ASSEMBLY**

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# M & M Aerospace Hardware, Inc.

P.O. Box 025263, Miami, FL 33102-5263 Tel: 305 925 2600 Fax: 305 507 7191  
 Plant Location: 10000 N.W. 15<sup>th</sup> Terrace, Miami, FL 33172 SITA: MIAMMCR  
[www.mmaero.com](http://www.mmaero.com)

INVOICE NUMBER

445633

PAGE 2

SOLD TO:

002409  
 DART AEROSPACE LTD  
 1270 ABERDEEN ST  
 HAWKESBURY, ON  
 CANADA K6A 1K7

SHIP TO:

DART AEROSPACE LTD  
 1270 ABERDEEN ST  
 HAWKESBURY, ON  
 CANADA K6A 1K7

ITEM NO.	QUANTITY ORDERED	PART NUMBER AND DESCRIPTION	PRICE	UNIT	TERMS NET 45	SHIPPED	F.O.B. FOB - MIAMI	AMOUNT
7	5000	MS28775-011 ✓ FASTENER CTRL# : 2006B00305 LOT# : DKAN2 LOT QTY: 5000		EA	0	5000		
8	200	NAS1611-010 ✓ FASTENER CTRL# : 2006D00471 LOT# : 0080040108 LOT QTY: 200		EA	0	200		
9	200	MS24694S152 ✓ SCREW CTRL# : 2006B03509 LOT# : R21077 LOT QTY: 200		EA	0	200		
*** SHIPPED 8 CTN(S) ***								
# 1=CTN	35#	0 OZ.						
# 2=CTN	19#	1 OZ.						
# 3=CTN	6#	1 OZ.						
# 4=CTN	6#	1 OZ.						
# 5=CTN	6#	1 OZ.						
# 6=CTN	6#	1 OZ.						
<i>16/05/29</i>								
***CONTINUED***								

MATERIAL TO BE RETURNED MUST HAVE PRIOR AUTHORIZATION BY M & M AEROSPACE

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ALL ITEMS ARE SUBJECT TO A 100% RESTOCKING CHARGE. ALL PAST DUE ACCOUNTS SHALL BEAR INTEREST AT THE RATE OF 1 1/2% MONTH (18% PER ANNUM).

MATERIAL CERTIFICATION

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*Jerry Bond*  
 Vice President of Quality Assurance

PACKING SLIP



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